



Dart Aerospace Ltd.
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EFS Washer, Washer Design

G

Job Sheet 216493

Accounting Job SE CAD 10000000



Part No: EFS Washer, Washer Design G

Job Qty: 25 pcs

Part Name: AW169 EFS Washers, Design G



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/20

Job Tracking No:

Due Date: 12/11/20

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: EFS WASHER REV.A IPP REV.A 20.12.10 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials



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Container No: S320103



Part: EFS Washer, Washer Design G

Job No: 216493

Serial No/Batch: S320103

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Date: 12/11/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	25 pcs	12/11/20	12/11/20	0.50	3.33	SL-154 - 1		DE 20/12/11
							SL-154 - SCH-S		
110	QC 2	25 pcs	12/11/20	12/11/20	0.00	0.00	QC 2 - SCH-B	0.5	DE 20/12/11
120	QC 8	25 pcs	12/11/20	12/11/20	0.00	0.00	QC 8 - SCH-B		DE 20/12/11
130	Packaging 3-1 - Stock - B4B	25 pcs	12/11/20	12/11/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
							Packaging 3 - 37 - B4B		
140	QC 21 - SA	25 pcs	12/11/20	12/11/20	0.00	0.00	QC 21 - SA - SCH-B		DAS 21 DEC 1 1 2020

Part Op 100 - 1-Machine as per folio F NAFOLIO REV: NADWG REV: A

2-Debu

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - Identify as per dwg & Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
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MDELINR0.750

Delrin Round Bar 0.75" Color: Black

.4150 ft (.0166 ea)

100-SL-154 - 1

S306076

1835

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MDELRINR0.750	0	3	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/20 3:16 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

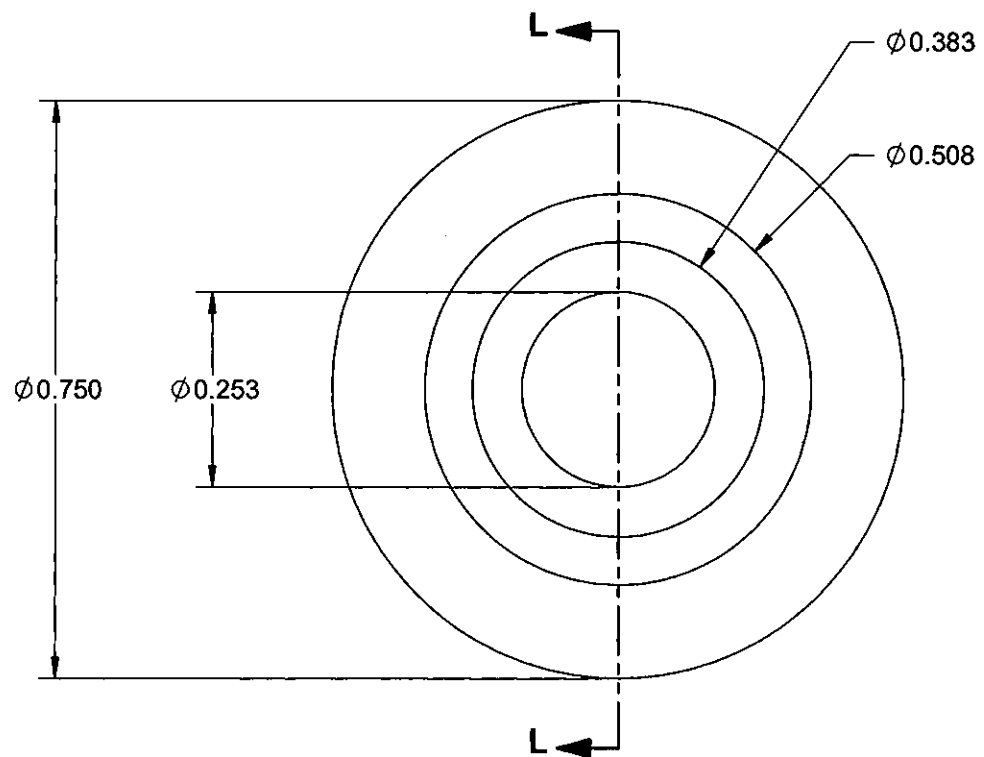
8 7 6 5 4 3 2 1

D

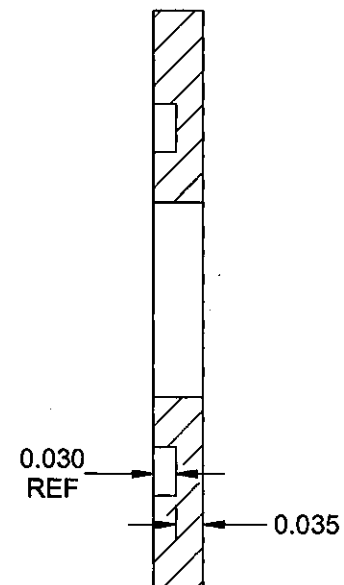
C

B

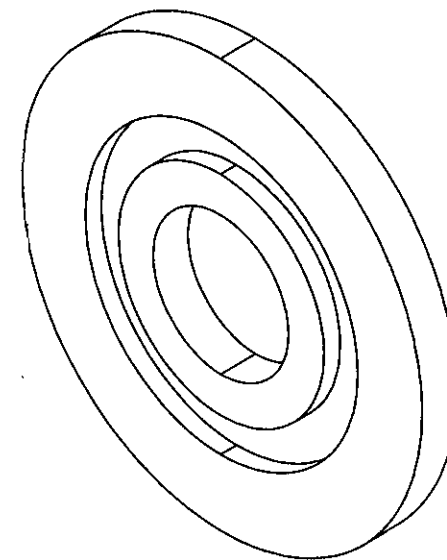
A



WASHER DESIGN G



SECTION L-L



D

C

B

A

NOTES:

- 1) MATERIAL: DELRIN II 150E
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044
- 7) WEIGHT: N/A
- 8) ALL NON DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005 PER STEP FILE "WASHER DESIGN G REV. A

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		EFS Washer	SHEET 7 OF 10
APPROVED		TITLE	SCALE
DE APPR.		AW169 EFS Washers	NTS
DATE	20.11.26	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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